Amendments to the Specification:

Please replace the paragraph beginning at page 5, line 12 with the following amended paragraph:

For the purposes of the invention, a yarn will not be considered an elastomeric yarn if it performs as a support yarn and/or a fusible yarn as described above, irrespective of whether the yarn also has elastomeric properties. However for For the a yarn to be considered as performing the role of a support and/or fusible yarn, it the yarn must comprise by weight at least 10%, preferably 25%, more preferably at least 50%, even more preferably at least 75%, yet more preferably 90%, most preferably 95% support and/or fusible yarn of the total weight of the yarn support and/or fusible yarn present in the fabric. Suitable yarns for this purpose include Grilon **Covered Lycra**